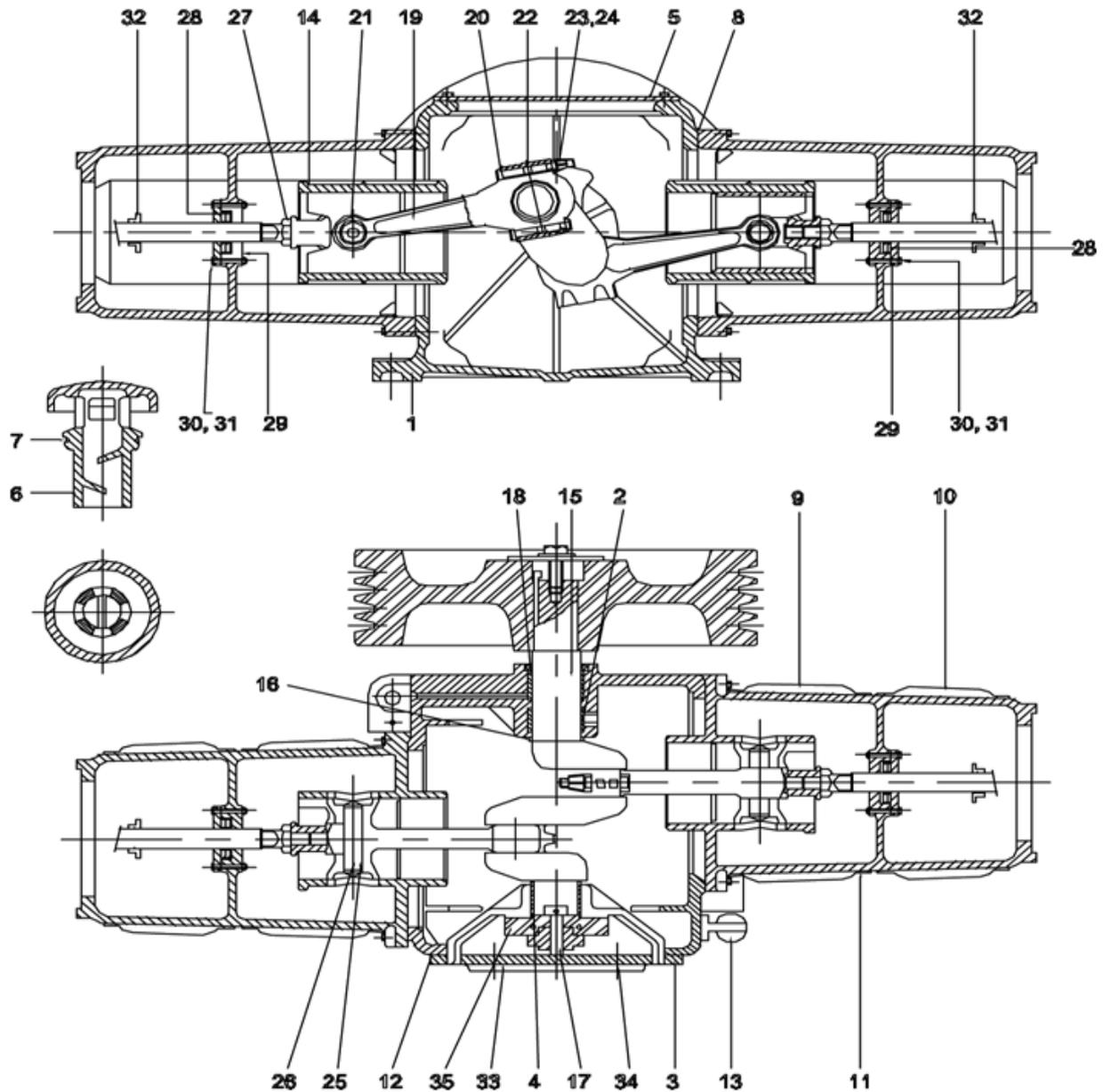


2. FRAME, CROSS SLIDE, CRANKSHAFT & CONNECTING ROD ASSEMBLY



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2. FRAME, CROSS SLIDE, CRANKSHAFT & CONNECTING ROD ASSEMBLY

No.	Description	Ref Part No.	QTY
-	Frame Assly.	1901800420	1
1	*Frame	-	-
2	*Main Bearing	1901000052	2
-	*Bearing Housing Assembly	1901060139	1
3	**Bearing Housing	-	1
4	**Main Bearing	1901000052	1
5	Top Cover for frame	1901007967	1
6	Breather	1901008756	1
7	*'O' Ring for Breather	0663211206	8
8	Gasket for Frame	1901003773	3
9	Gasket for Frame (Frame side)	1901003829	4
10	Gasket for Frame (Cylinder side)	1901003348	4
11	Screw	0147136003	80
12	Gasket for Frame to Bearing Housing	1901003772	1
13	Oil Filter	1901000068	1
-	Gasket for Oil Filter	1901003771	1
14	Cross Head	1901008533	1
	Crankshaft Assembly	1901800421	1
15	*Crankshaft Assembly	1901008671	1
16	*Thrust Washer	1901002714	2
17	*Roll Pin Dia. 8x60 for Oil Pump	0108136500	1
18	*Oil Seal Ring	0663925801	1
	Connecting Rod Assembly	1901800424	2
19	Connecting Rod	1901002741	2
20	Connecting Rod Bolt	1901002942	4
21	Small End Bush	1901000053	2
22	Big End Bearing (Pair)	1901000051	2
23	Nut	1901002908	4
24			
25	Cross Head Pin	1901004167	2
26	Circlip	0335214100	4
-	Oil Wiper Ring Assly	1901800279	2
27	Oil Wiper Ring (Pair of 2)	1901000080	2

2. FRAME, CROSS SLIDE, CRANKSHAFT & CONNECTING ROD ASSEMBLY

No.	Description	Ref Part No.	QTY
28	Cover for Oil Wiper Ring	1901006289	2
29	Screw, M10x30	0147136303	8
30	Spring Washer, B10	0333323200	8
31	V Seal (Deflector)	0666800035	1
32	Gasket for Lubricator	1901003772	1
33	Cu. Washer	0653104600	10
34	Oil Pump Assembly	1901003356	1